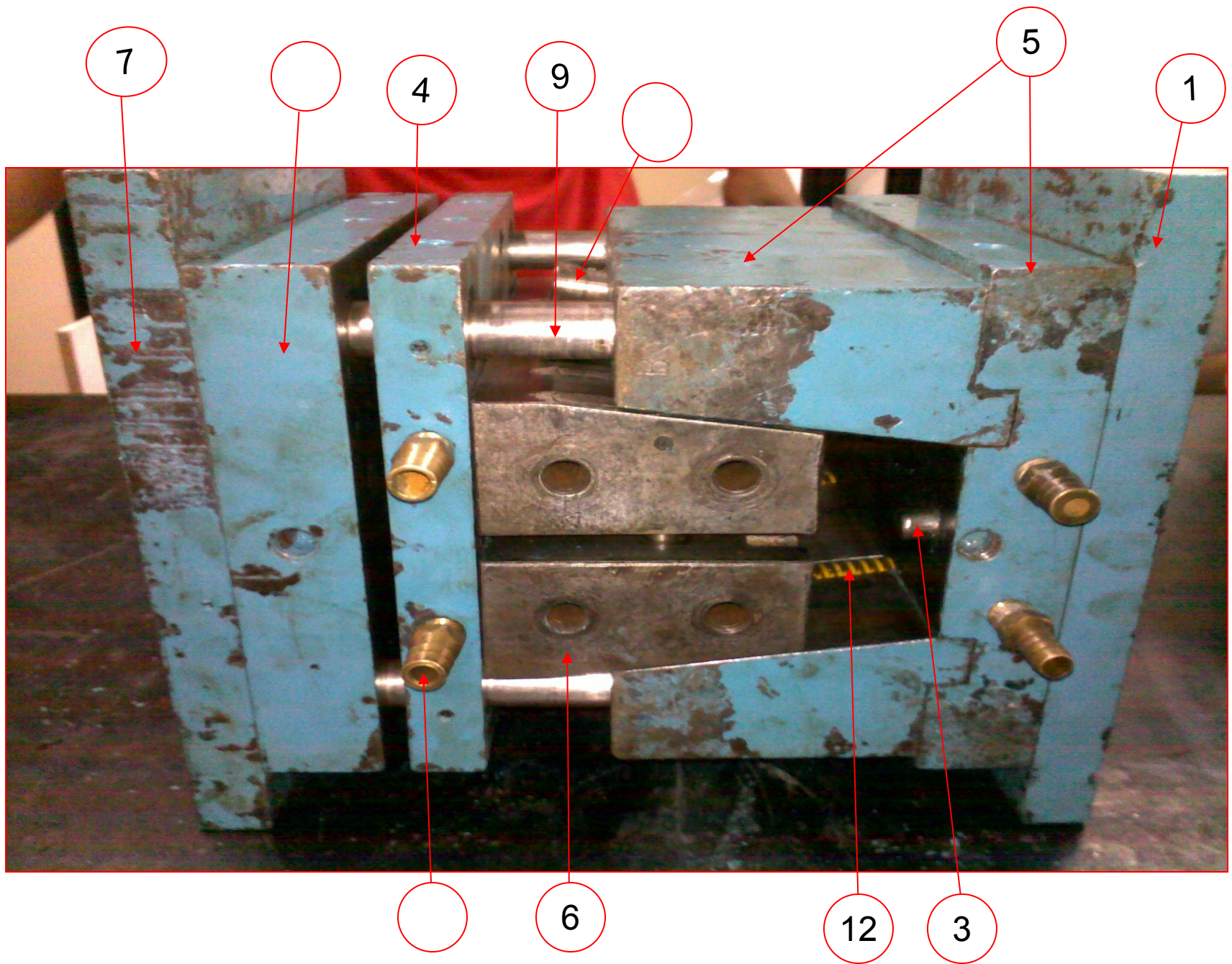


MOULD MAINTENANCE CHECKLIST





MAINTENANCE PARTS

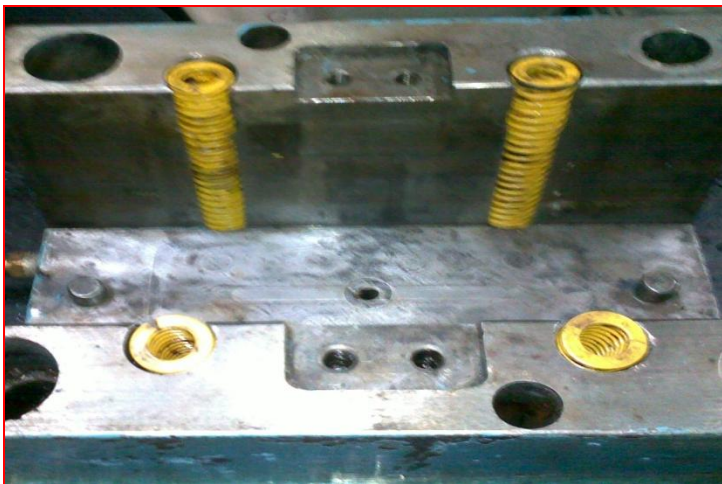
- CORE
- SPRING
- GUIDE PIN
- INSERT
- SPRUE BUSH
- SPRUE PULLER PIN
- SLIDER PLATE
- STRIPPER BOLT



CORE



INSERT



SPRING



STRIPPER BOLT



SPRUE BUSH



SPRUE PULLER PIN



SLIDER PLATE



GUIDE PIN

Bill of Material

No	Part	Qty	Remarks
1	Backing Plate – Fixed Half	1	
2	Locating Ring	1	
3	Sprue Bush	1	
4	Stripper Plate	1	
5	Slider Plate	2	
6	Cavity Plate	2	
7	Backing Plate – Moving Half	1	
8	Core	4	

Bill of Material - Cont

No	Part	Qty	Remarks
9	Guide Pins	4	
10	Water Way		
11	Sprue Puller Pin	1	
12	Spring	4	
13	Stripper Bolt	2	
14	Bolt	4	3/8 Inch
15	Bolt	4	7/32 inch
16	Bolt	8	3/16

Bill of Material

No	Part	Qty	Remarks
17	Bolt	8	M8
18	Cap Screw	4	3/16 Inch
19	Guide Pin Bush	4	
20	Insert	2	
21			
22			
23			
24			